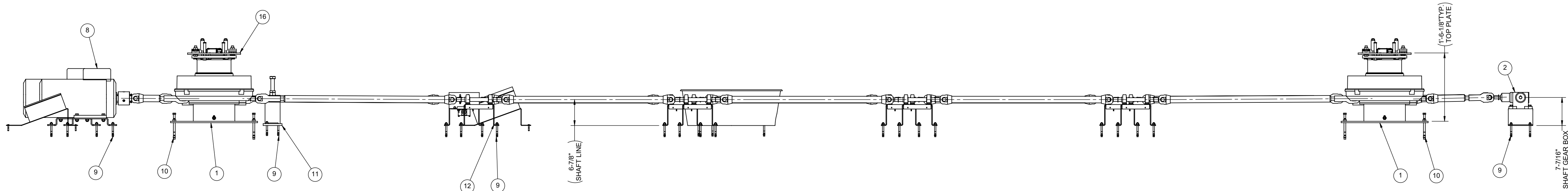
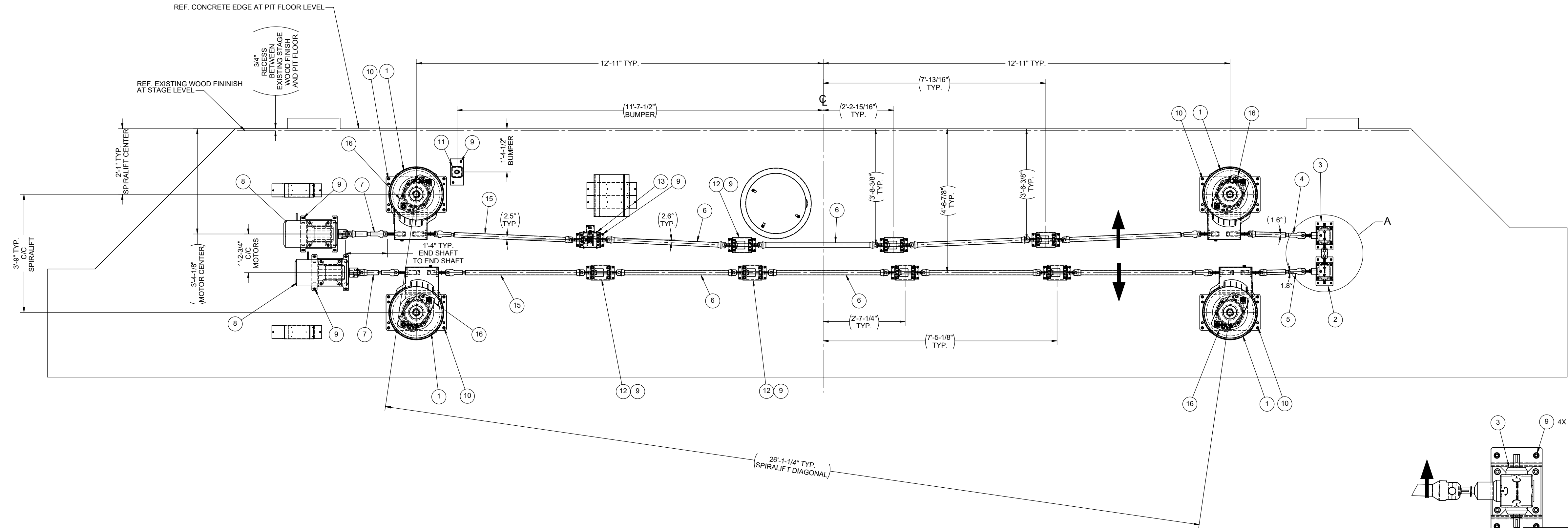
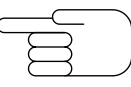
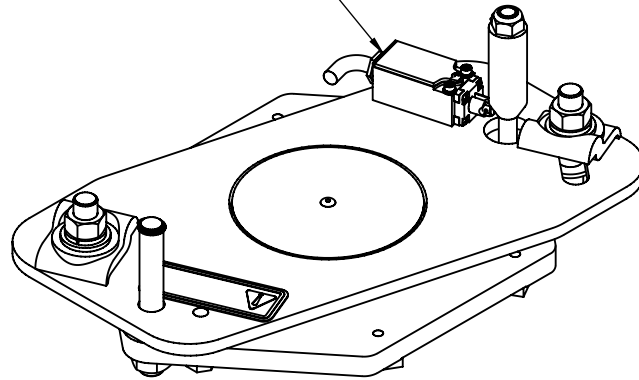


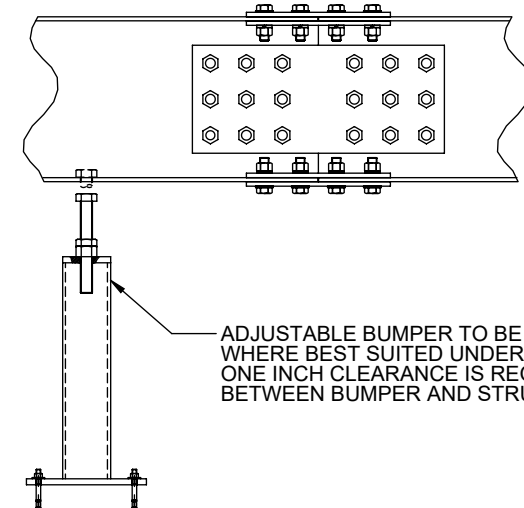
NOTE:
NEW UPSTAGE, PIT FLOOR EDGE'S IS SUPPOSED
TO BE RECESSED OF 3/4" FROM THE EXISTING
STAGE, WOOD FINISH.
(CREATED BY USING PLUMB BOB AT THE EXISTING,
STAGE WOOD FINISHED)



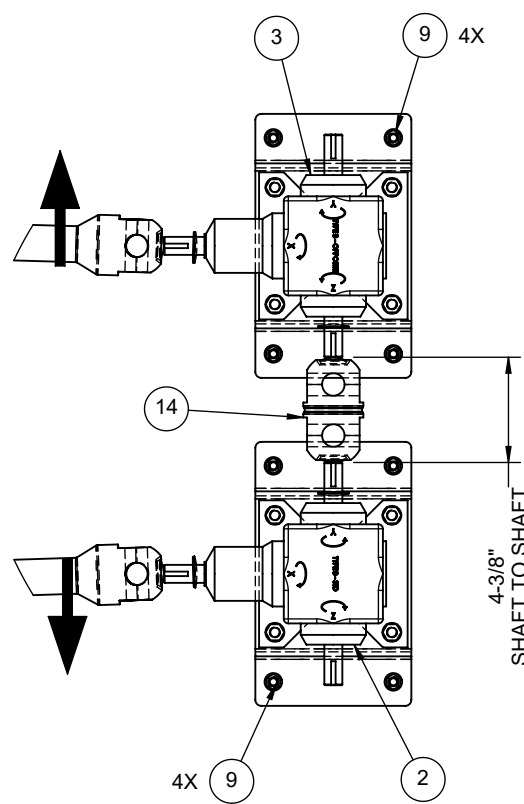
REFERENCE (0040-001722)
-MECHANICAL LOAD DETECTION
SWITCH
-SCREW M4x0.7x35mm LG. WITH FLAT &
LOCK WASHER



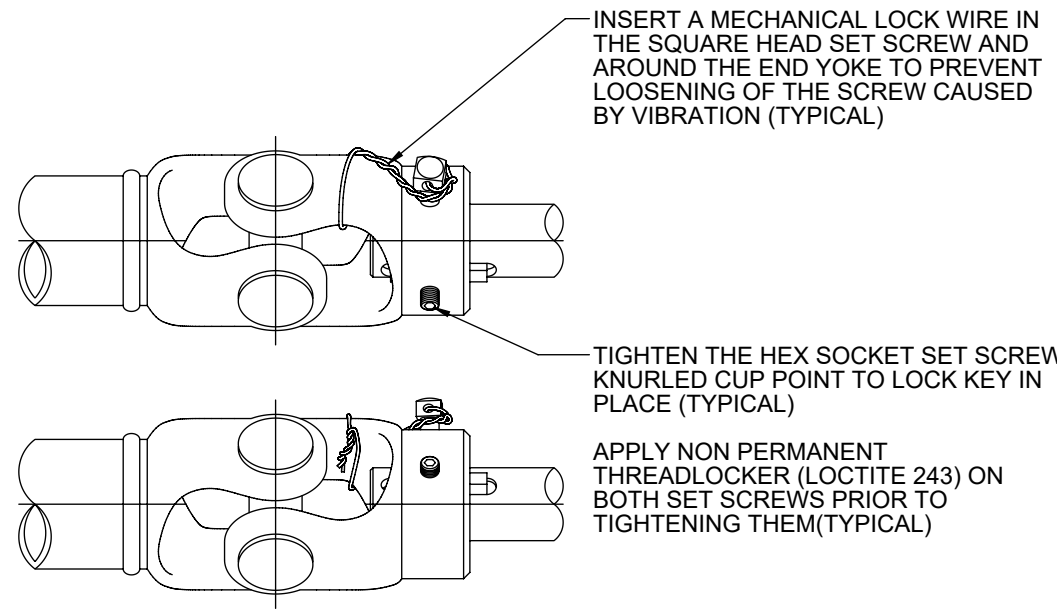
TOP PLATE SWITCH FOR ND9
REF. S10-023-011
NOT TO SCALE



BUMPER INSTALLATION
SCALE N.T.S.



DETAIL A
SCALE 1 : 8



SHAFT LOCK WIRE INSTALLATION
SCALE N.T.S.

INSTALLATION TORQUE OF ANCHORS BOLTS lbf.ft (N.m)				
Mechanical Anchor	BOLT DIAMETER			
	3/8"	1/2"	5/8"	3/4"
Hilti Kwik Bolt TZ	25 (34)	40 (54)	60 (81)	110 (149)

ITEM	ARTICLE #	QTY	DESCRIPTION	SUG.MANUF.
1	101-12249-6050-1	4	ASSEMBLAGE HD9	GALA
2	101-12249-6051-1	1	GEAR BOX ASS'Y (BOM1)	
3	101-12249-6051-2	1	GEAR BOX ASS'Y (BOM1)	GALA
4	101-12249-6061-1	1	SHAFT #1000 L=20"; Ø24MM, Ø3/4"	GALA
5	101-12249-6061-2	1	SHAFT #1000 L=15 3/4"; Ø24MM, Ø3/4"	GALA
6	101-12249-6062-1	6	SHAFT #1000 L=43 5/8"; Ø1"; Ø1"	GALA
7	101-12249-6063-1	2	SHAFT #1000 W. COUPLING L=13"; Ø24MM	GALA
8	101-12249-6071-1	2	BRAKE MOTOR ASSY	GALA
9	0672-HP0061603C	50	ANCHOR BOLT KWIK BOLT 1, 3/8 X 3 3/4 LG.	HILTI KB1
10	0672-HP00813058	16	ANCHOR BOLT KWIK BOLT 1, 1/2 X 5 1/2 LG.	HILTI KB1
11	L10-109-001-007	1	SPIRALIFT ADJUSTABLE PROTECTIVE BUMPER	GALA
12	L40-075-031-27	7	TRANSFER SHAFT ASSY - W/O ENCODER SERIE 1000	GALA
13	L40-075-031-7	1	TRANSFER SHAFT ASSY - W/ ENCODER SERIE 1000	GALA
14	L40-1037-0011	1	DRIVE SHAFT SERIE #1000 SHORT VERSION	GALA
15	L40-2001-8	4	SHAFT #1000 L=51"; Ø24MM; Ø1"	GALA
16	S10-023-011	4	TOP PLATE	

- NOTES:
- USE NOTCHES ON EQUIPMENT PLATES TO HELP ALIGN SPIRALIFTS & MOTOR ASSY.
 - PART LIST IS FOR THE COMPLETE JOB.
 - SEE DRAWINGS 101-12249-6050 TO DETERMINE SPIRALIFT BASE PLATE SHIPPING BOX SIZES.