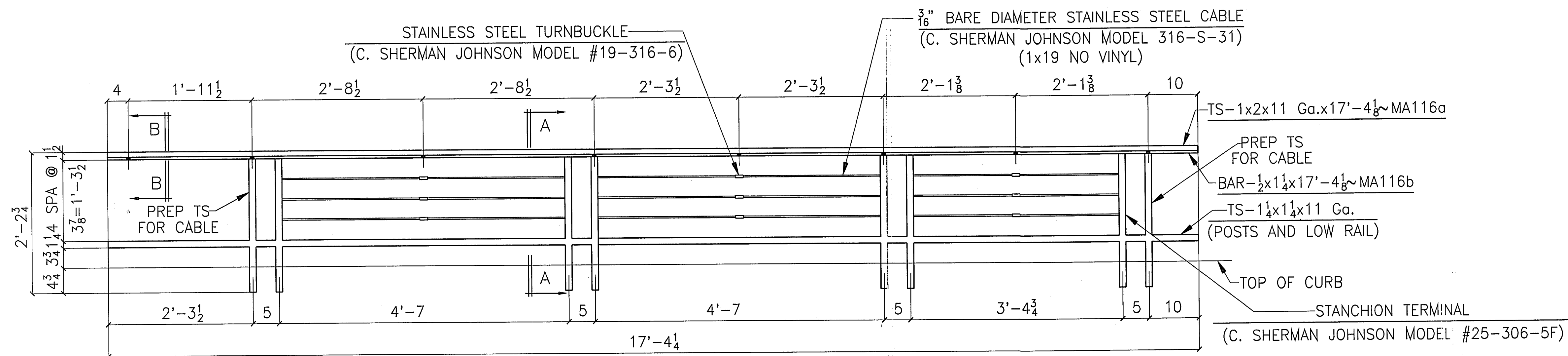
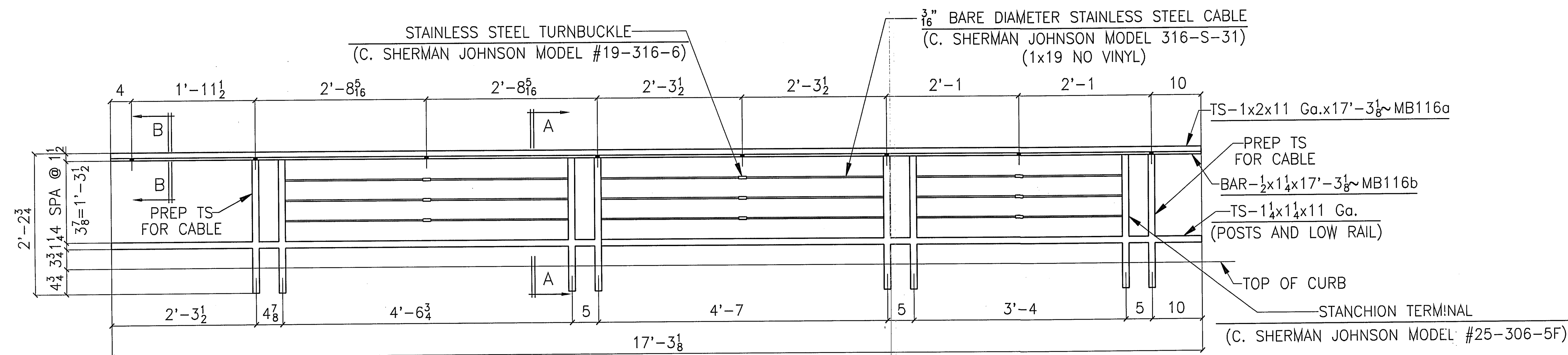
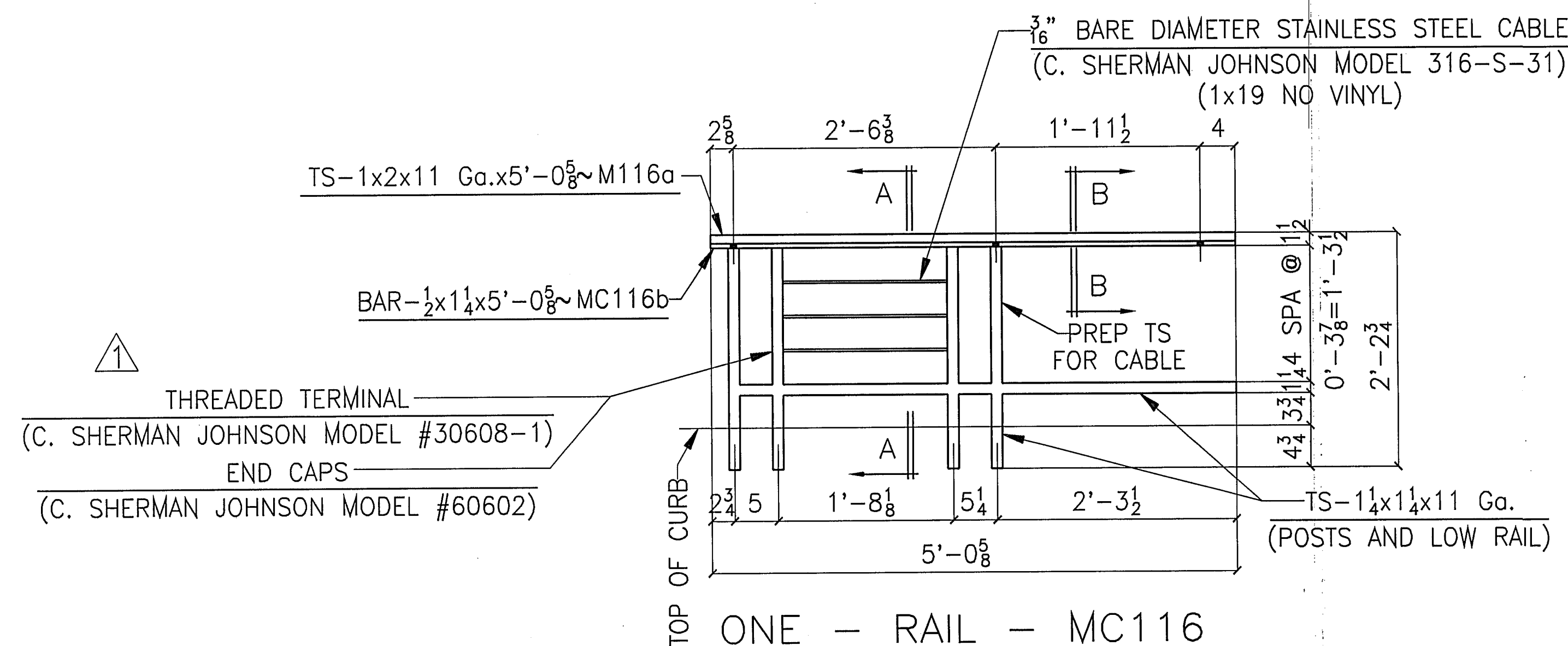




ONE - RAIL - MA116



ONE - RAIL - MB116



ONE - RAIL - MC116

SHOP NOTE #1:

HOLES @ CABLES TO BE $\frac{5}{16}$ "
HOLES @ $\frac{1}{2}$ " BARS TO BE $\frac{13}{16}$ "

CENTER OF POST TO CENTER
OF POST DIMENSIONS FOR CABLES AT
RAIL SPICES FOR FIELD ASSEMBLY

(3) @ 4'-7 $\frac{1}{2}$
(3 @ MD106 TO MA107)

(3) @ 1'-8
(3 @ MA116 TO MB116)

(3) @ 1'-8
(3 @ MA107 TO MD107)

(9) @ 4'-7
(3 @ MD107 TO MB107)
(3 @ MB107 TO MA116)
(3 @ MB116 TO MC116)

(3) @ 1'-7 $\frac{1}{4}$
(3 @ MB107 TO MB107)

PRODUCT NOTE:

ALL CABLE ASSEMBLIES PROVIDED BY
BOATERS WORLD CHICAGO YACHTING
PHONE-(773) 227-7900-FAX (773) 227-8655

APPROVED DRAWINGS
FOR FIELD USE
8/28/00

UNIT "Q"-RAIL

ISSUE	#	BP	FOR	DATE	BY	REV.	DATE	DESCRIPTION	MADE BY
9	6B	FIELD		8/28/00	KG				
8	2B	FAB		8/28/00	TE				
7	1B	FILE		8/28/00	KG				
6	6B	FIELD		8/15/00	KG				
5	2B	FAB		8/15/00	TE				
4	1B	FILE		8/15/00	KG				
3	6B	FIELD		6/22/00	KG				
2	2B	FAB		6/22/00	TE				
1	1B	FILE		6/22/00	KG				

ASTM MATERIAL SPECIFICATIONS: PIPES-- A53 W SHAPES-- A36 WT SHAPES-- A36 M SHAPES-- A36 S SHAPES-- A36 C SHAPES-- A36	TUBES-- A500 GR.B ANGLES-- A36 PLATES-- A36 BOLTS-- A325 HEADED STUDS-- A108	INTERSTATE WELDING & FABRICATION, INC. 1670 E. DAVIS DRIVE • TERRE HAUTE, INDIANA 47802	DWN. BY KG
HOLES SEE SHOP NOTE #1 PAINT ZINC PRIMER	CLEAN'G. SSPC-SP6 REF. DWG'S. ME38	CHESTERTON HIGH SCHOOL DUNELAND SCHOOL CORPORATION CHESTERTON, INDIANA	CHK'D BY JOB # 7601 SHT. # M116

00-M-03