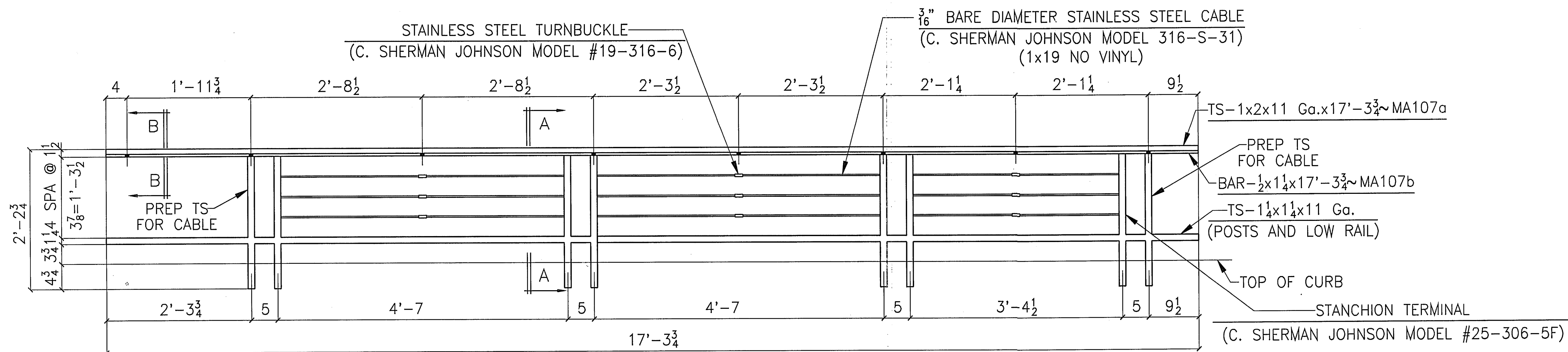
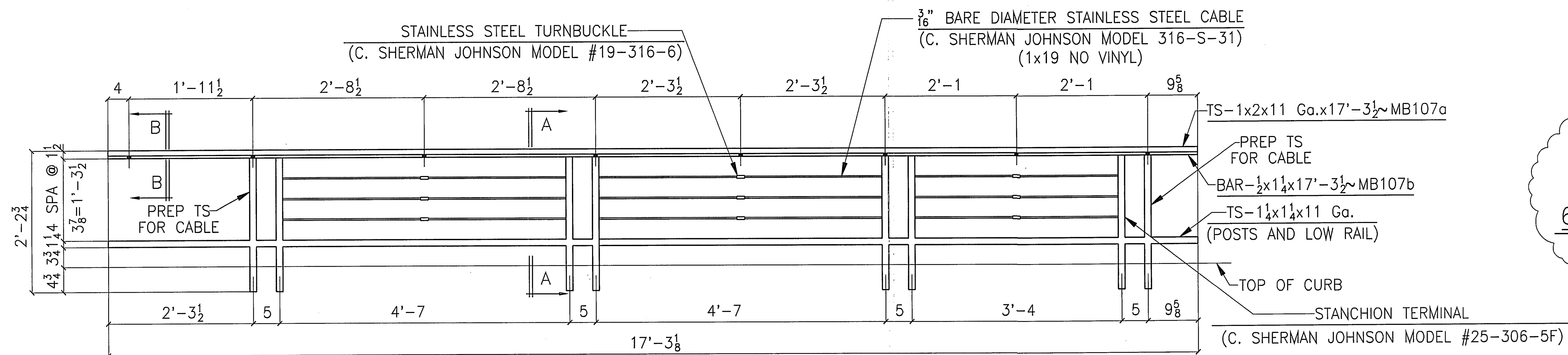
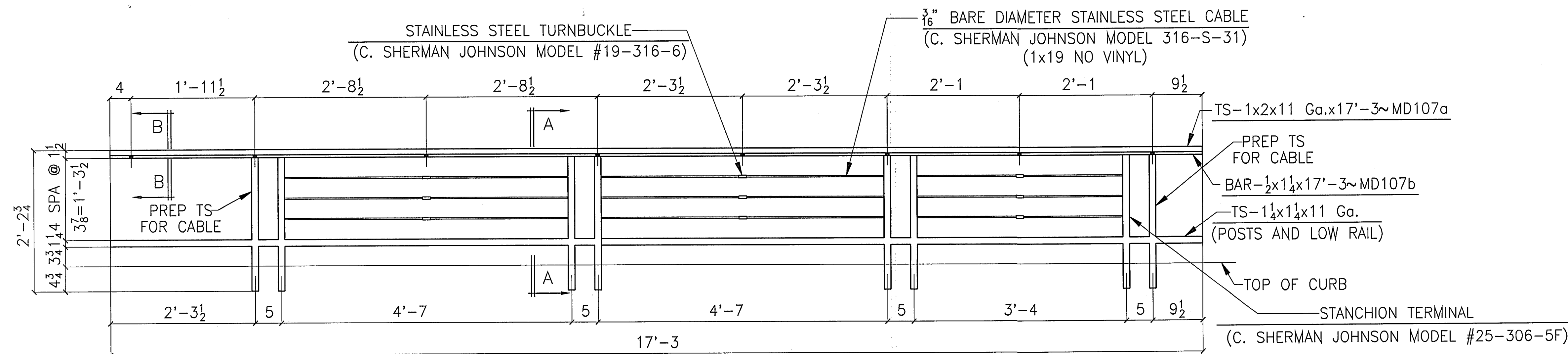




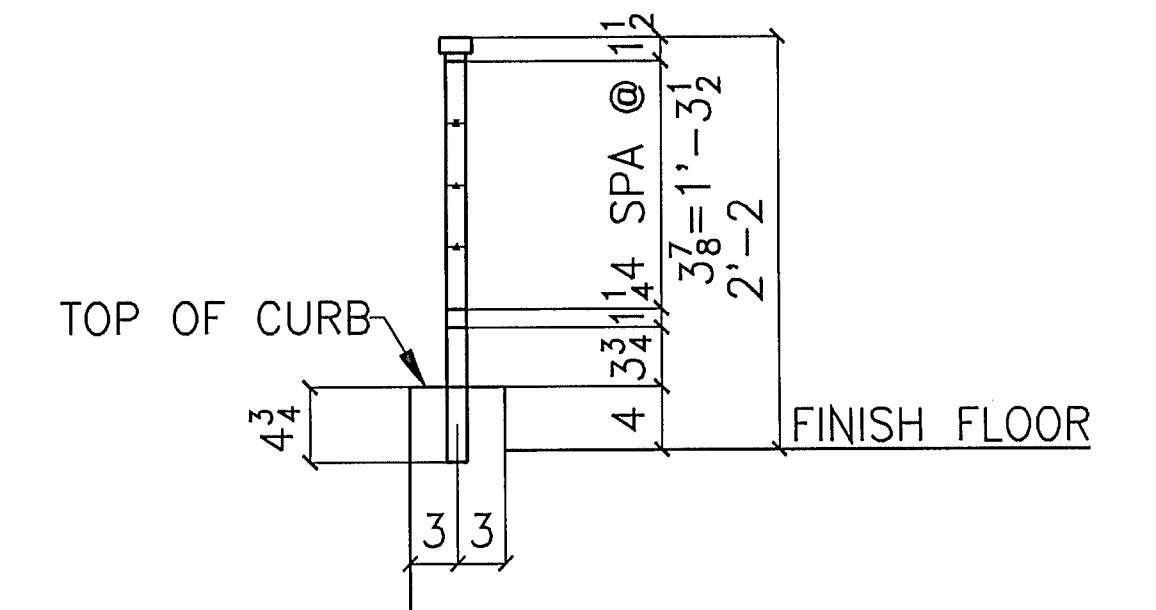
ONE - RAIL - MA107



2 - RAILS - MB107



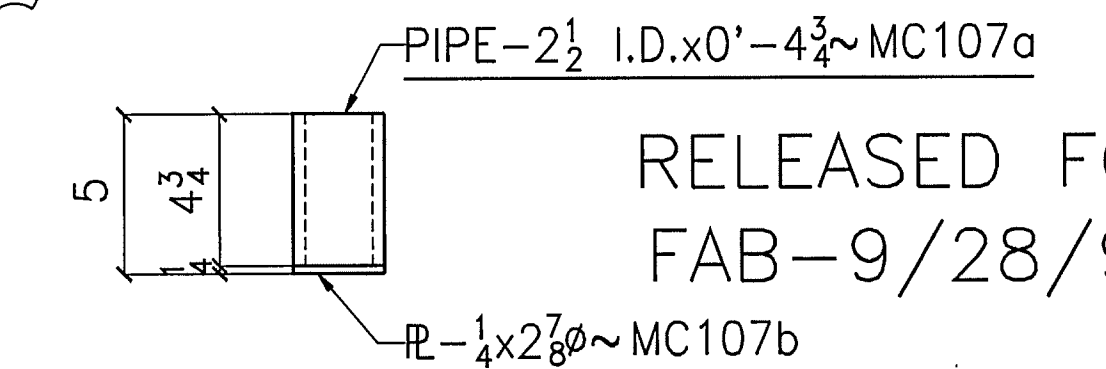
ONE - RAIL - MD107



SECTION - "A~A"



SECTION - "B~B"



60 - PIPE SLEEVES - MC107
(NO PAINT)

PRODUCT NOTE:

ALL CABLE ASSEMBLIES PROVIDED BY
BOATERS WORLD CHICAGO YACHTING
PHONE-(773) 227-7900-FAX (773) 227-8655

SHOP NOTE #1:

HOLES @ CABLES TO BE 5/16"
HOLES @ 1/2" BARS TO BE 1/8"

APPROVED DRAWINGS
FOR FIELD USE
8/28/00

ISSUE	#BP	FOR	DATE	BY	ISSUE	#BP	FOR	DATE	BY
9	2B	FAB	6/21/00	TE	8	1B	FILE	6/21/00	KG
16	6B	FIELD	8/28/00	KG	7	3B	FIELD	10/4/99	KG
15	2B	FAB	8/28/00	TE	6	6B	FIELD	9/28/99	KG
14	1B	FILE	8/28/00	KG	5	2B	FAB	9/28/99	TE
13	6B	FIELD	8/15/00	KG	4	1B	FILE	9/28/99	KG
12	2B	FAB	8/15/00	TE	3	6B/1V	APP	9/15/99	KG
11	1B	FILE	8/15/00	KG	2	1B	CHECK	7/22/99	KG
10	6B	FIELD	6/22/00	KG	1	6B/1V	APP	7/21/99	KG

REV.	DATE	DESCRIPTION	MADE BY
8/28/00		REVISED PAINT AND CLEANING	KG
8/10/00		RE-RELEASED FOR FAB	KG
8/21/00		ADDED FIELD MEASURES	KG
9/16/99		APPROVAL CHANGES MADE	KG

ASTM MATERIAL SPECIFICATIONS: PIPES-- A53
W SHAPES-- A36
WT SHAPES-- A36
M SHAPES-- A36
S SHAPES-- A36
C SHAPES-- A36
AWS WELDING SPECIFICATION: CATEGORY I ---E70XX
CATEGORY II ---E70XX(LH)

INTERSTATE WELDING & FABRICATION, INC.
1670 E. DAVIS DRIVE • TERRE HAUTE, INDIANA 47802
HOLES SEE SHOP NOTE #1
PAINT ZINC PRIMER
CLEAN'G. SSPC-SP6
REF. DWG'S. ME38

CHESTERTON HIGH SCHOOL
DUNELAND SCHOOL CORPORATION
CHESTERTON, INDIANA
JOB # 7601
SHT. # M107