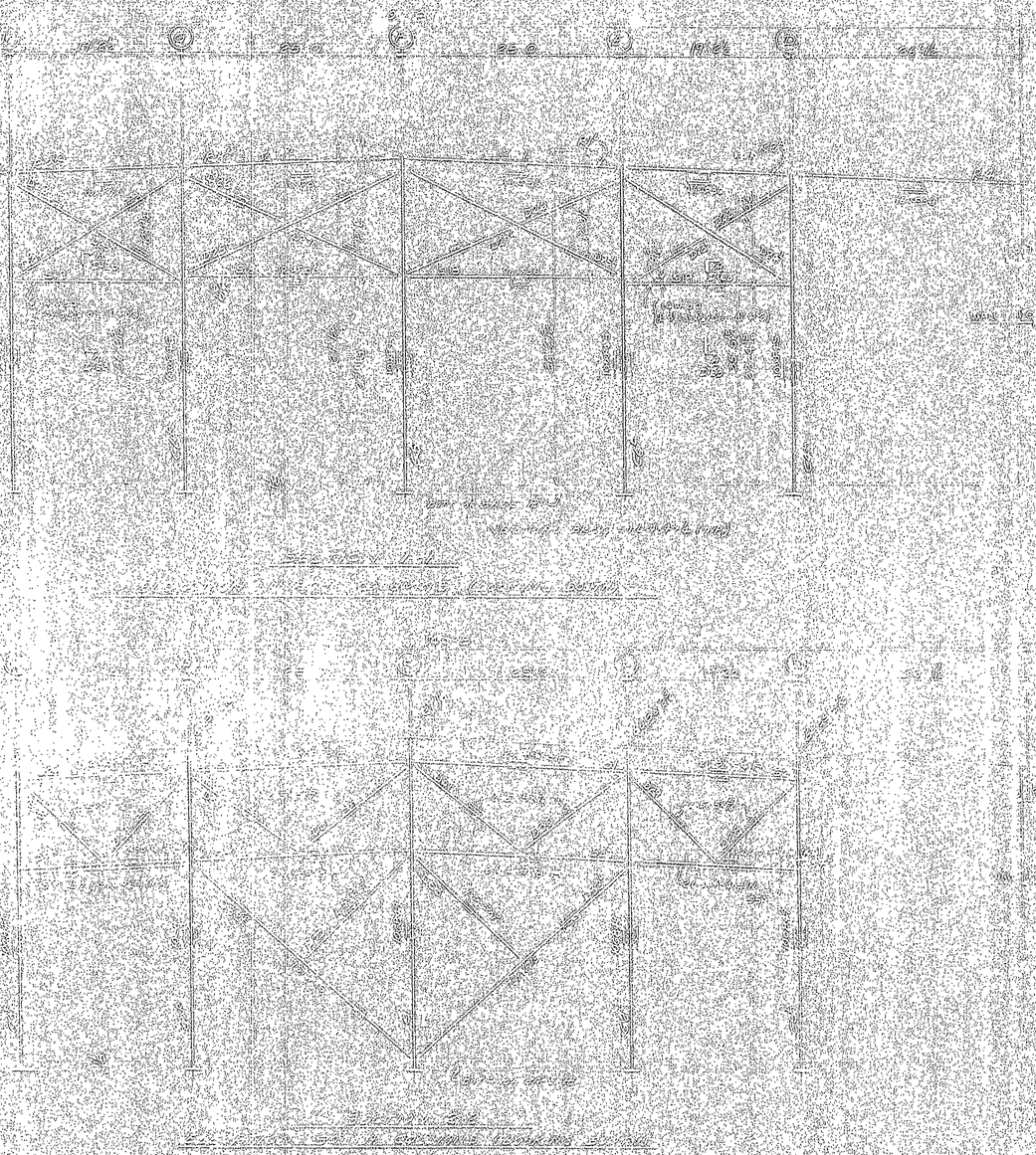

GENERAL NOTES

1. FIELD CONNECTIONS: TO BE MADE WITH HIGH STRENGTH BOLTS, WITH HARDENED WASHERS AT EACH SIDE OF SHEAR PLATES, UNLESS OTHERWISE AS FOLLOWS:
   (a) BEAMS 20" DEEP & SMALLER TO BE ... WITH 2 BOLTS PER FLANGE TO BE ... 2 BOLTS PER FLANGE TO BE ... IN ACCORDANCE WITH PERMANENT FIELD BOLTS.
   (b) SEE ELEVATIONS, DETAILS AND SCHEDULES FOR SIZE & TYPE OF BOLTS AND HARDENED BOLTS FOR SIZE & TYPE OF BOLTS TO BE USED IN CONNECTION.

2. SPECIAL FABRICATION DETAILS:
   (a) BEAMS TO BE SHIPPED WITH WEBS IN SAME VERTICAL POSITION AS SHOWN ON ERECTION DRAWINGS.
   (b) SEE DRAWINGS (S-1, S-2, S-3, S-4, S-5) FOR MARKS & LOCATION OF BEAMS, SHOP LADDER, BRACE & WIND BRACE, PURLINS, GIRTS, ETC.
   (c) ALL PLATES FOR BEAMS, BRACE PURLINS, GIRTS, AND OTHER PLATES WHICH ARE NOT SHOWN ON SHOP DETAIL DRAWINGS, TO BE SHIPPED IN MILD STEEL.
   (d) ALL PURLINS, GIRTS, ETC. TO BE ... AT STRUCTURAL SHOP, FOR PURLINS, THE FLANGE IN THE ... PLANE, SLOPING TO BETWEEN THE STRUCTURE, THE ... SHOP DETAIL AND SECTION DRAWINGS TO BE FOLLOWED BY STRICT CONSTRUCTIONS FOR ALL OTHER SHEETS TO BE SHIPPED IN MILD STEEL.
   (e) ALL ... BOLTS, FOR WELDED BOLTS, FOR WELDED BOLTS FOR DETAILING, & ALL WELDING AND ALL WELDING, UNLESS OTHERWISE SHOWN TO BE INSPECTED BY SCHOOL CONSTRUCTION.
   (f) SEE GENERAL NOTES ON SHT. S-1 FOR OTHER STRUCTURAL STEEL NOTES.

ERECTION PLAN

Scale: 1/8" = 1'-0"

Sheet No. S-5	PHYSICAL EDUCATIONAL BUILDING WEST CLEAR TOWNSHIP HIGH SCHOOL CLEAR CREEK, INDIANA SCHUTZ-MALEY ASSOCIATES ARCHITECTS AND ENGINEERS 30 SEPT. CONST. GARY, IND.